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PAKSMART® PC15 Carton Sealer

Product size:	Opening length	Opening width	Depth
Maximum	254mm	75mm	250mm
Minimum	20mm	20mm	75mm

Production speed:

15 Units per minute depending on operator dexterity and product presentation.

Operation:

Once the glue is at operating temperature and air is on, the operator enables the system via the control panel. The PAKSMART® PC15 is now ready. The operator places the hand erected and loaded carton into the load station. The action of placing the carton onto the PC15 closes the leading dust flaps. The operator must close the rear dust flaps in this action. Now with product in the load station our automatic cycle feature takes over. Using a safety light curtain to detect that the operator is safely clear from the PC15, the all clear signal will cycle the carton through the carton closing process.

This auto cycle feature frees the operator's hands from cycle start buttons and keeps their focus on checking and loading product.

An AC motor drives flight lugs to take the carton past the inner major flap ploughs; glue is then applied to these flaps. The carton continues past the outer major flaps plough, the carton is now closed and placed into compression. The AC motor stops ready for the operator to place another carton into the load station.

Features:

- Quality rugged corrosion resistant construction.
- Carton guides are stainless steel, nylon and aluminium construction.
- Locally sources components ensure economical and fast replacement of parts.
- Carton depth adjustment via hand crank wheel.
- Opening width adjustment via quick release clamping handles for fast size change.
- Carton length automatically compensated for during size change.
- 3 phase 415 volt motor
- Polycarbonate interlocked safety guards
- Auto cycle feature frees the operator's hands and keeps them focused on checking and loading product..
- Hot melt glue system with twin hoses and guns.